

## ALUMINIUM DRAWN/ROLLED/COLD FINISHED, BAR, ROD, WIRE, SHAPES

### TYPICAL APPLICATIONS

Aerospace Components  
Defence Components  
High Technology Applications

### PRODUCT DESCRIPTION

A medium strength alloy, made to the American Standard. Solution treated, artificially aged and controlled stretched to achieve the T651 condition, in drawn, rolled or cold worked bar, profile and wire form.

General Engineering Euronorm - EN 573 / 754  
AECMA Euronorm - BS EN 2702  
BS Pr EN 2700

### STOCK RANGE

**Round Bar** : 1/2" to 8" Diameter  
(12.7mm to 203.2mm Diameter)

**Flat & Squares** : Various

### CUT TO SIZE SAWN BLANKS

Cut to Length + 1.0mm - NIL

### MACHINABILITY

Very Good

### CORROSION RESISTANCE

Resistance to Atmospheric Attack  
Good

### SURFACE TREATMENT

#### Anodising

Protective - Good  
Bright - Fair  
Hard - Very Good  
Colour - Good

#### Plating

A special pre-treatment is required for successful result

#### Vitreous Enamelling

As plating

### WELDABILITY

Brazing & Soldering - Good  
Oxygen - Fair  
Inert Gas - Very Good  
Resistance, Spot, Beam - Very Good

### PRODUCTION TOLERANCES

Manufacturing limits are as stated in the Tables 10.12 to 10.20 of U.S. Aluminium Standards & Data. For further assistance please contact our Sales Dept / Laboratory.

### CHEMICAL COMPOSITION (WEIGHT %)

	Al	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others
Min	REM	0.40		0.15		0.8	0.04			0.05 Each (Max)
Max	REM	0.80	0.70	0.40	0.15	1.2	0.35	0.25	0.15	0.15 Total

### MECHANICAL PROPERTIES (MINIMA)

Size Range	Tensile Strength (ksi)	0.2% Proof Stress (ksi)	Elongation on 5.65 √S <sub>0</sub> (%)	Elongation on 50mm (%)
Up to 8 in	42	35	-	10

### TECHNICAL SALES ASSISTANCE

Our resident team of qualified metallurgists and engineers will be pleased to assist further on any technical topic.

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