

ALUMINIUM EXTRUSION, ROD, BAR, SHAPES, TUBE, WIRE

TYPICAL APPLICATIONS

Aerospace Components
Defence Components
High Technology Applications

PRODUCT DESCRIPTION

A medium strength alloy, made to the American Standard. Solution treated, artificially aged and controlled stretched to achieve the T6511 condition, in extruded bar and profile form.

General Engineering Old B.S. - HE20TF (BS1474)
General Engineering Euronorm - EN 573 / 755
AECMA Euronorm - BS EN 2702

STOCK RANGE

Round Bar : 1/4" to 11" Diameter
(6.35 to 279.4mm)

Flat & Squares : 1/4" Square to 10" X 8"
(6.35mm Square to
254 X 203.2mm)

CUT TO SIZE SAWN BLANKS

Cut to Length + 1.0mm - NIL

MACHINABILITY

Very Good

CHEMICAL COMPOSITION (WEIGHT %)

	Al	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others
Min	REM	0.40		0.15		0.80	0.04			0.05 Each (Max)
Max	REM	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	0.15 Total

MECHANICAL PROPERTIES (MINIMA)

Size Range	Tensile Strength (ksi)	0.2% Proof Stress (ksi)	Elongation on 5.65 √S ₀ (%)	Elongation on 50mm (%)
6.35mm and over	38	35		10

TECHNICAL SALES ASSISTANCE

Our resident team of qualified metallurgists and engineers will be pleased to assist further on any technical topic.

CORROSION RESISTANCE

Resistance to Atmospheric Attack
Good

SURFACE TREATMENT

Anodising

Protective - Good
Bright - Fair
Hard - Very Good
Colour - Good

Plating

A special pre-treatment is required for successful results

Vitreous Enamelling

As plating

WELDABILITY

Brazing & Soldering - Good
Oxygen - Fair
Inert Gas - Very Good
Resistance, Spot, Beam - Very Good

PRODUCTION TOLERANCES

Manufacturing limits are as stated in the Tables 11.2 to 11.14 of U.S. Aluminium Standards & Data. For further assistance please contact our Sales Dept / Laboratory.

Advanced Metals International

Unit O, Stratton Business Park, London Road, Biggleswade, Bedfordshire SG18 8QB United Kingdom

Tel: +44 (0) 1767 604 710 Fax: +44 (0) 01767 315 340 Email: sales@advancedmetals.com Website: www.advancedmetals.com

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